



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

649.5113

Job Sheet 176294



Part No: 649.5113

Job Qty: 20 ea

Part Name: Wiper Deflector Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 5/4/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: 649.5100 REV.D IPP REV:A 18.03.28 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		5/4/18	0.00	0.00	Start Up Machining-1		KT 2018-04-23
110	CNC Vertical Machining	20 pcs		5/4/18	0.00	2.67	HAAS1-1		KT 2018-04-23
120	QC	20 pcs		5/4/18	0.00	0.00	QC2 Machining-1		KT 2018-04-23
130	QC	20 pcs		5/4/18	0.00	0.00	QC8 Machining-1		KT 18/04/24
135	Outsource	20 pcs		5/4/18			ATG001-VC	10	KT 18-4-24
140	Packaging	20 pcs		5/4/18	0.00	0.00	Packaging2		KT 18-05-03
150	QC	20 pcs		5/4/18	0.00	0.00	QC6		KT 18-05-03
180	Packaging	20 pcs		5/4/18	0.00	0.00	Packaging3-1		KT 18-05-03
190	QC21-SA	20 Ea		5/4/18	0.00	0.00	QC21		KT 18-05-03

Part Op 90 - Cut blank at 5.250"

Descriptions: 110 - 1-Machine per folio FC009 DWG REV: _____ FOLIO REV: _____ 2- deburr and break all sharp edges

120 - QC2- Inspect parts off machine FAI/FAIB

130 - QC8- Inspect parts - second check

135 - - Issue P/O to ATG 20039.682 - Hard Anodize Black, Type 3, Class 2 as per Dwg. - Prime as per Dwg.

Certification of Conformity is required.

140 - Certification of Conformity is required.

180 - Identify as per dwg & Stock Location: _____

190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6B1.250X1.000	7075-T6 Bar 1.250" X 1.000"	8.7600 ft (.438 ea)	90-Start up Operation	
12x Fm123218.0 / 8x Fm132142				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6B1.250X1.000	9	98	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐						
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval			
Description Work Order Deviation				Disposition				Completed By		
								Lead hand / Supervisor Approval Verification		
								QC / QA Coordinator Approval		
FAULT CATEGORY										
e		☐	Power Loss/Surge	☐	Positioned Wrong					
		☐	Folio/Program	☐	Outside Dimensions					
		☐	Grain	☐	Over/Under tolerance					
Defect		☐	Weld	☐	Part Incorrect					
plete/Unqualified		☐	Wrong Stock Pulled	☐	Part Lost/Missing					
		☐	Out of Sequence	☐	Part Moved					
		☐	Off-set	☐	Drawing					
		☐	Mislabeled	☐	Finish					
nplete/Unclear		☐	Fit/Function	☐	Misread					
		☐	Misaligned/off center	☐	Turning Sequence					
Misidentified ☐ Past Due ☐ OTHER : _____										

Date: 04/23/18

1210 AIRCRAFT STREET
HAMMONT, ON K8A 1K7
CANADA
TEL: 1 (416) 632-5200
Email: sales@dartaero.com
www.dartaero.com

DART
AEROSPACE

Container No: S064173



Part: 649.5113

Job No: 176294

Serial No/Batch: S064173

Revision: D

Inspector:



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039682**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039682
PO Date: 4/24/18
Due Date: 5/1/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174544	D4842-3	Lower Cutter Body, LH Issue P/O to ATG : 1- Black Anodize as per Dwg D4842	Firmed	4/30/18	6 pcs	0 pcs	6 pcs	\$12.97/pcs	\$77.82
Line Item Note ** need back asap **										
2	174545	D4842-4	Lower Cutter Body, RH Issue P/O to ATG :	Firmed	4/30/18	6 pcs	0 pcs	6 pcs	\$12.97/pcs	\$77.82
Line Item Note ** need asap **										
3	173645	RBW6405G08832-3G-05	Locktube -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant - Certificate of Conformity is required	Firmed	5/1/18	1 pcs	0 pcs	1 pcs	\$27.72/pcs	\$27.72

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	176219	D5631-1	Spacer Issue P/O to ATG: ANODIZE COLOR BLACK, PER MIL-A-8625 TYPE 2 CLASS 2 PRIME AS PER MIL-PRF-23377 Certification of Conformity is required	Firmed	5/1/18	4 pcs	0 pcs	4 pcs	\$30.67/pcs	\$122.68
5	176294	649.5113	Wiper Deflector Shim - Issue P/O to ATG : - Hard Anodize Black, Type 3, Class 2 as per Dwg. - Prime as per Dwg. Certification of Conformity is required.	Firmed	5/1/18	20 pcs / 20x	0 pcs	20 pcs	\$8.97/pcs AT 18/05/63	\$179.40
6	172766	649.4816	Doubler Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	5/1/18	31 pcs	0 pcs	31 pcs	\$32.72/pcs	\$1,014.32

Line Item Note ** urgent **

Grand Total: \$1,499.76

Order Notes

DAS
11
9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915023

Date: 27-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
6 ea	Part: D4842-3 Lower Cutter Body, LH Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 22948 PO: PO039682 Line: 1	Rev: B	
6 ea	Part: D4842-4 Lower Cutter Body, RH Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 22949 PO: PO039682 Line: 2	Rev: B	
4 ea	Part: 649.5113 Wiper Deflector Shim Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 22952 PO: PO039682 Line: 5	Rev: D	DAS 11 9-89 MAY 04 2018
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: 27/4/18 Certified Signature: Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915023

Date: 27-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	receipt.		
Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915078

Date: 02-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
16 ea	Part: 649.5113 Wiper Deflector Shim Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 22952	Rev: D PO: PO039682 Line: 5	DAS 11 9-89 MAY 04 2019
2 ea	Part: D4842-4 Lower Cutter Body, RH Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 22971	Rev: B PO: PO039693 Line: 1	
2 ea	Part: D4842-3 Lower Cutter Body, LH Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 22972	Rev: B PO: PO039693 Line: 2	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>2/5/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915078

Date: 02-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		OUR TRUCK
Quantity	Description	
	receipt.	
Made in Canada.		